



OEKO-TEX® MADE IN GREEN: New regulations 2024

At the start of the year, the OEKO-TEX® Association as usual updates the applicable test criteria, limit values and requirements for its range of certifications and labels. The changes in limit values can be found in a separate document. The following new regulations for OEKO-TEX® MADE IN GREEN come into effect on April 1, 2024 after a three-month transition period:

Update of the MADE IN GREEN main criteria 1

Integration of the OEKO-TEX® ORGANIC COTTON as a product certificate in criteria 1 alongside the STANDARD 100 and LEADER STANDARD.

Update of the MADE IN GREEN main criteria 3

The main criterion 3 is simplified by removing the 85% rule, while maintaining the same level of requirements: Single components that equal or exceed 5% of the total weight of the product shall be supplied by OEKO-TEX® STeP certified production facilities.

In addition, main criteria 3 will be expanded to include wet spinning processes. It is recommended to consider wet spinning processes and the inclusion shall become mandatory after a transition period of two years. This approach enables our existing MADE IN GREEN customers to seamlessly adapt their supply chains to the requirements of the new standard.

New regulations for OEKO-TEX® MADE IN GREEN through STANDARD 100 / ORGANIC COTTON / LEATHER STANDARD and STeP criteria

MADE IN GREEN labels can only be issued if all criteria in accordance with STANDARD 100 / ORGANIC COTTON / LEATHER STANDARD and STeP are fulfilled. For information on the newly introduced criteria, please refer to the new regulations document of the respective OEKO-TEX® products.

For more information on the new OEKO-TEX® test criteria, please contact OEKO-TEX® (info@oeko-tex.com) or your responsible OEKO-TEX® Institute (<https://www.oeko-tex.com/institute>)



**MADE IN
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After a three-month transition period, the new OEKO-TEX® MADE IN GREEN test criteria and limit values will become binding for all certifications on April 1, 2024.